

# Bio-Medical Waste &

# Common Bio-Medical Waste Treatment Facility



Presented By:
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(Managing Director)
Bhopal Incinerators Ltd.

## **Bio-Medical Waste**

### Definition:

human

research

The Bio-Medical Waste is the waste that is generated during the diagnosis, treatment or immunization of beings or animals or in activities pertaining thereto, or in the production or ing of biological components.

BIOHAZARD

## **Bio-Medical Waste**

- Bio-medical waste (BMW) is defined as the total waste stream from a healthcare facility (HCF)
- Two basic categories
  - General Waste or Municipal Waste
  - Bio-Medical Waste



# General / Municipal Waste

### General Waste

- Paper Packaging
- Plastic packaging
- Food preparation
- And other items that haven't been contaminated

## **Bio-Medical Waste**

- Bio-Medical Waste (BMW)
  - Infectious waste
  - Hazardous waste
  - Harmful to humans and environment



# SOURCE OF BIO-MEDICAL WASTE

Biomedical Waste is generated in:

Hospitals, Nursing Homes,

Clinics, Medical Laboratories,

Blood Banks, Animal Houses

etc.

can also be

th

tc

generated at

care is being

a patient.

(e.g. injection, dressing material etc.)

## Components

### Solids:

- Catheters and tubes
- Disposable masks and scrubs
- Disposable tools
- Medical gloves
- Wound dressings
- Human Body Parts





## Contd...

## Liquids:



- \*Blood
- ❖Body fluids and tissues
- Cell, organ and tissue cultures



## Contd...

- Sharps:
  - Blades (Razor or Scalpel)
  - Material made up glass such as slides.
  - \*Needles





# Classification and Management

Category	Waste Type	Treatment and Disposal Method	
Category 1	Human Wastes (Tissues, organs, body parts	Incineration / deep burial	
Category 2	Animal Waste	Incineration / deep burial	
Category 3	Microbiology and Biotechnology waste	Autoclave/microwave/incineration	
Category 4	Sharps	Disinfection (chemical treatment)+/ autoclaving/microwaving and mutilation shredding	
Category 5	Discarded Medicines and Cytotoxic Drugs	Incineration/ destruction and drugs disposal in secured landfills	

## Contd...

Category	Waste Type	Treatment and Disposal Method	
Category 6	Contaminated solid waste	Incineration/autoclaving / microwaving	
Category 7	Solid waste (disposable items other than sharps)	Disinfection by chemical treatment+ microwaving/autoclaving & mutilation shredding	
Category 8	Liquid waste (generated from laboratory washing, cleaning, housekeeping and disinfecting activity)	Disinfection by chemical treatment+ and discharge into the drains	
Category 9	Incineration ash	Disposal in secured landfill	
Category10	Chemical Wastes	Chemical Treatment + and discharge in to drain for liquids and secured landfill for solids	

# Segregation of BMW Schedule - II

Color coding	Type of container	Waste category	treatment option
YELLOW	Plastic Bag	Cat 1,2,3,6	Incineration / deep burial
RED	Disinfected container / plastic bag	Cat 3,6,7	Autoclave/microwave/chemical treatment
Blue	Plastic bag/ Puncture proof	Cat 4,7	Autoclave/microwave /chemical treatment / destruction shredding
BLACK	Plastic bag	Cat 5,9,10	Disposal in secure landfill

# Procedure of Bio-Medical Waste Disposal

**Generation of Waste** 

Segregation at source

**Collection of Waste** 

**Transportation** 

**Treatment** 





**Autoclaving & shredding** 

Incineration

# Common Bio-Medical Waste Treatment Facility



A set up where biomedical waste, generated from a number of healthcare units, is imparted necessary treatment to reduce adverse effects that this waste may pose.

## **Need of CBWTF**

- Installation of individual treatment facilities by small healthcare units requires comparatively high capital investment.
- Separate manpower and infrastructure development required for proper operation and maintenance of treatment systems.
- Risk of proliferation of treatment equipment in a city.
- Monitoring pressure on regulatory agencies.
- By running the treatment equipment at CBWTF to its full capacity, the cost of treatment of per kilogram gets significantly reduced.

## Coverage of CBWTF

One CBWTF allowed to cater up to 10,000 beds at the approved rate by the Prescribed Authority.

Not allowed to cater healthcare units situated beyond a radius of 150 km.

## Location of CBWTF

- Place reasonably far away from residential and sensitive area.
- Near to its area of operation as possible in order to minimize the travel distance in waste collection, thus enhancing its operational flexibility.
- Decided in consultation with the state pollution control board (spcb)/pollution control Committee (PCC).



# Inaugaration



## **Bhopal Incinerators Limited**

is a cooperative effort

- of the Doctors
- for the Doctors
- by the Doctors
- 93 Doctors are Share Holders
- NON PROFIT ORGANISATION

for the PEOPLE of BHOPAL.

## **BOARD OF DIRECTORS**

- Dr. R. K. Bisarya
- Dr. Anoop Hajela
- Dr. Ajay Goenka
- Dr. Deepak Shah
- Dr. B. M. Loya
- Dr. A.S. Chawla
- Dr. (Mrs.) Viraj Jaiswal
- Dr. Sudhir Jain
- Dr. Arun Gupta
- Dr. Deepak Zutshi
- Dr. Yogesh BhooshanJain
- Dr. Randhir Singh

Chairman

**Managing Director** 

**Director - Marketing** 

Director - Finance

Director

Director

Director

Director

**Director** 

Director

Director

**Director** 

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Total No. of Clients: 421 This includes Nursing Homes, Blood Banks, Pathology Labs, Government Hospitals and Private Hospitals & BMHRC except Peoples group

# Certificate of Registration

This is to Certify that Environmental Management System of

### **BHOPAL INCINERATORS LIMITED**

6/5, SECTOR H, INDUSTRIAL AREA, GOVINDPURA, BHOPAL

has been assessed and found to confirm to the requirements of

### ISO 14001:2004

for the following scope :

#### COMMON BIO-MEDICAL WASTE TREATMENT FACILITY

Certificate No. 1012/E/001

007

Initial Registration Date: 24.01.2012 Date of Expiry\* : 23.01.2015

Ist Surveillance Date on or before: 23.01.2013

Issuance Date: 24.01.20





Absolute Quality Certification Pvt. Ltd.
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Bhopal Incinerators Ltd. Gets ISO 14001:2004 Certificate for Environment Protection



# LEGAL LIABILITIES of the Company





As per the <u>EPA</u> 1998 & our agreement with clients it is our legal responsibility to dispose BMW with in 24 <u>HRS after collection</u>.

## BMW Treated in last 10 years

■ 2003 - 60,172 kg

**2**004 - 62,471 kg

**2**005 - 71,370 kg

■ 2006 - 91,206 kg

**■** 2007 - 1,10,460 kg

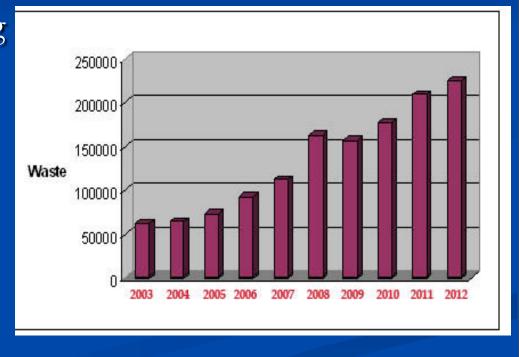
■ 2008 - 1,61,182 kg

**2**009 - 1,54,483 kg

■ 2010 - 1,75,202 kg

■ 2011 - 2,07,289 kg

2012 - 2,23,203 kg



TOTAL

13,17,038 KG

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## **Posters**

### Clean Bhopai Healthy Bhopai

STOP | PLEASE DON'T THROW INFECTED HOSPITAL WASTE IN AN OPEN SPACE.

THIS MAY LEAD TO SPREAD OF FATAL COMMUNICABLE DISEASES IN TO THE SOCIETY AND POLLUTE THE ENVIRONMENT

### MANAGEMENT OF HOSPITAL WASTE

SEGREGATE ALL THE HOSPITAL WASTE AT SOURCE OF GENERATION AS FOLLOWS

#### **YELLOW DUSTBIN & BAGS**

From O.T.: Amputated limbs, Placenta, Intestine, Uterus, Ovary etc.

From Labs: Live or attenuated vaccines, Infected samples and Cultures, Culture Plates, Wastes from production of biologicals, toxins.



#### **RED DUSTBIN & BAGS**

Cotton pads, Swabs, Gauze pieces, Dressings, Bandages, Cloths, Bed, Bed Sheets and Plaster castes Soiled with blood, Pus, Vomitus, Sputum and other body fluids.



### **BLUE DUSTBIN & BAGS**

(This disinfecting activity you can do it yourself at your place.)

Needles, Scalpels, Blades, Glass Ampule & Syringes etc. that may cause puncture and cuts. This includes both used and unused sharps.

All disposable items like I.V.sets, S.V.sets, Venflon, Catheter, Urobag, Rylestube, Drainage Tube and Bags, Empty Blood Bags and Dialysis disposables. Separate the barrel and piston of plastic syringes.



#### **BLACK DUSTBIN & BAGS**

Wastes comprising of outdated, contaminated and discarded medicines, Solid chemicals used for disinfection in Lab & Hospital as Insecticides, Ash from incineration of any bio-medical waste etc. General wastes, fruit peels, vegetables, food, paper and plastic bags.



US FOLLOW THE ABOVE GUIDELINES AND MAKE IT A PART OF OUR ROUTINE ACTIVITY, THIS IS HOW WE CAN KEEP OUR HOSPITAL, CITY AND NATION, NEAT & CLEAN & HEALTHY AND ENVIRONMENT POLLUTION FREE

### **2**:5274754

### BHOPAL INCINERATORS LTD., BHOPAL

### स्वच्छ भोपाल स्वस्थ भोपाल

कियी!क्या आप अस्पताल का कचरा खुले में फेंक रहे हैं? कृपया अस्पताल का खतरनाक कचरा खुले स्थान पर न फेंके। इससे गंभीर बीमारियाँ फैलने का अंदेशा रहता है तथा पर्यावरण प्रदृषित होता है। ऐसा करना जानलेवा भी हो सकता है।

### अस्पताल के कचरे का प्रबन्ध

कचरा निकलने वाले स्थान पर ही अलग-अलग कर नीचे लिखे अनुसार सुरक्षित रूप से एकत्रित करें

#### पीला डस्टबीन एवं थैले में

ओ.टी. से:- कटे मानव अंग-हाथ, पैर, प्लेसेंटा, नाल, आंत, बच्चादानी आदि। प्रयोगशाला से:- कल्वर प्लेटें, संक्रामक नमुने, जीवित या खराब टीके आदि।



#### लाल इस्टबीन एवं थैले में

मवाद, खन, उल्टी, दस्त, खकार आदि से सने पेड, रूई, गाज, पट्टी, कटे हुए प्लास्टर, कपड़े, बिस्तर और गद्दे आदि।



#### नीला इस्टबीन एवं थैले में ा ग्यायं भी अस्पताल में डिसडेफेक्ट कर सकते हैं)

- वां, लेमेट ब्लेड, ट्रटे कांच के एम्पूल्स, (A) नकीली तेज धार व नाईफब्लेड अलग एक
- विनसेट, वेनपलान, केथेटर, यूरोबेग, (B) सभी डिस्पोजेबल आई गईल्सट्युब, ड्रेनेजट्युब एवं बेग, खून की खाली धैलियां, डाइलीसिज के डिस्पोजेबल प्लास्टिक की सीरींज का बैरल-पिएटन अलग करके डालें।



#### काला डस्टबीन एवं थैले में

- (A) साधारण कचरा जैसे फलों, सब्जियों के छिलके, बचा खाना, पेकिंग की पन्नी, कागज
- (B) पुरानी खराब एक्सपायर दवाईयां, इंसीनरेटर से उत्पन्न राख, प्रयोगशाला एवं अस्पताल में उपयोग किया हुआ ठोस कीटनाशक एवं रसायन आदि



आईये! हम ऊपर लिखे मार्गदर्शी सिद्धांतों को अपनी कार्य पद्धित के रूप में अपनावें तथा अपन अस्पताल, शहर व पर्यावरण को साफ-सुथरा एवं सुरक्षित रख एक स्वस्थ राष्ट्र का निर्माण करें।

क्या प्रकार जिल्ला बोर्ट भोपाल के 2463392



# Material Supplied by BIL

- De-chlorinated Color Coded Poly Bags
- Color Coded Dustbin/Container with lid
- Needle Cutter cum Destroyer
- Poster (Category Wise)
- Daily Record Register
- Sodium Hypo chloride
- Label/Sticker

# Acts that we are following

- Bio-Medical Waste (Management & Handling)
   Rules 1998
- Industrial Health & Safety Rules
- Minimum Wages Act
- Bonus Act
- EPF Act
- ESIS Act
- Gratuity Act

# Segregation of BMW

The segregation of biomedical waste into various categories and storage in four different coloured containers. The Biomedical waste shall be segregated into containers/bags at the point of generation in accordance with Schedule II prior to its storage, transportation, treatment and disposal.







# The Carriers



# The Vehicles to carry Bio Medical Waste from Different Hospitals



# Our Plant







## Chemical Disinfection Plant



## Autoclave



#### Computerised Autoclave Report

Sr.Nos					
Set Temp: 121.1'C St.Time: 015mn					
DATE	TIME	Ta(10)	Tb('C)	Ta(C)	P(bar)
11/03/11	14:17	45.8	OPEN	OPEN	0.21
11/03/11	14:18	76.4	OFEN	OPEN	0.51
11/03/11	14:19	84.7	OPEN	OPEN	0.57
11/03/11	14:20	93.2	OFEN	OPEN	0.55
11/03/11	14:21	1.03.4	OPEN	OFEN	0.57
1.1/03/11	14:22	1.09.0	OPEN	OPEN	0.66
11/03/11	14:23	112.1	OPEN	OFEN	0.73
11/03/11	14:24	114.1	OFEN	OPEN	0.80
11/03/11	14:25	115.7	OFEN	OPEN	0,85
11/03/11	14:26	117.0	OPEN	OPEN	0.91
11/03/11	14:27	118.2	OPEN	OPEN	0.98
1.1/03/1.1	14:28	119.4	OPEN	OPEN	1, . 04
11/03/11	14:29	120.3	OPEN	OPEN	110
11/03/11	14:30	121.1	OFEN	OPEN	1 1. 4
11/03/11	1.4 : 31	121.9	OPEN	OPEN	119
11/03/11	14:32	121.5	OPEN	OFEN	1.12
11/03/11	1.4:33	120.7	OPEN	OPEN	1.08
11/03/11	14:34	121.4	OPEN	OPEN	1.15
1.1/03/11	14:35	122.2	OPEN	OPEN	1.18
11/03/11	14:36	121.5	OPEN	OPEN	1.11
11/03/11	1.4:37	120.8	OPEN	OPEN	1.08
11/03/11	14:38	1.21.6	OPEN	OPEN	1 1.5
1.1.70371.1	14:39	122.4	OPEN	OPEN	1 1. 7
11/03/11	14:40	121.5	OPEN	OFEN	1, 1, 1, 1,
11/03/11	14:41	1.20.9	OPEN	CHEEN	109
11/03/11	14:42	121.8	OPEN	OPEN	1.16
11/03/11	14:43	122.4	OFFIN	OPEN	1.17
11/03/11	14:44	1.21.5	OPEN	OPEN	1.10
11/03/11	14:45	120.9	OPEN	OPEN	1.09
**** **** **** **** **** **** **** ****		End c	of Cycle	*****************	

## Bio - Indicator





### Needle Destroyer







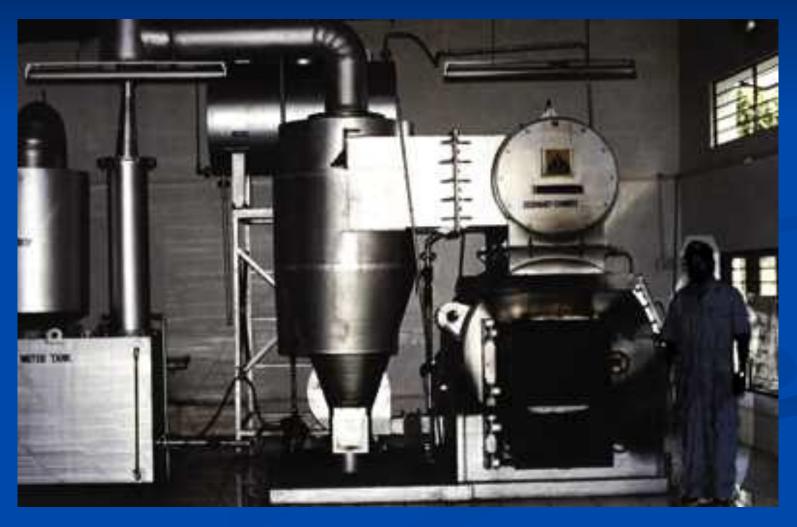
## Shredder







## Incinerator







#### Computerised Incinerator Report

```
batch: 6146dtmn 1103-*prim.:
                              893'cyr 2011-*sec. : 1095'c hr: mn-*flue :
                                                                            651c
batch: 6147dtmn 1103-*prim.:
                              880'cyr 2011-*sec. : 1074'c hr: mn-*flue :
                                                                            641c
batch: 6148dtmn 1103-*prim.:
                              867'cyr 2011-*sec. : 1054'c hr: mn-*flue :
                                                                            64'c
batch: 6149dtmn 1103-*prim.:
                              897'cyr 2011-*sec. : 1093'c hr: mn-*flue :
                                                                            66'c
batch: 6150dtmn 1103-*prim.:
                              888'cyr 2011-*sec. : 1085'c hr: mn-*flue :
                                                                            66'c
batch: 6150dtmn 1103-*prim.:
                              876'cyr 2011-*sec. : 1075'c hr: mn-*flue :
                                                                            66'c
batch: 6152dtmn 1103-*prim.:
                              873'cyr 2011-*sec. : 1073'c hr: mn-*flue :
                                                                            66'c
batch: 6152dtmn 1103-*prim.:
                              861'cyr 2011-*sec. : 1063'c hr: mn-*flue :
                                                                            6610
batch: 6154dtmn 1103-*prim.:
                              852'cyr 2011-*sec. : 1055'c hr: mn-*flue :
                                                                            661c
batch: 6155dtmn 1103-*prim.:
                              863'cyr 2011-*sec. : 1068'c hr: mn-*flue :
                                                                           641c
batch: 6156dtmn 1103-*prim.:
                              859'cyr 2011-*sec. : 1075'c hr: mn-*flue :
                                                                            63'c
batch: 6157dtmn 1103-*prim.:
                              853'cyr 2011-*sec. : 1078'c hr: mn-*flue :
                                                                            641c
batch: 6158dtmn 1103-*prim.:
                              879'cyr 2011-*sec. : 1067'c hr: mn-*flue :
                                                                            65'c
batch: 6159dtmn 1103-*prim.:
                              886'cyr 2011-*sec. : 1068'c hr: mn-*flue :
                                                                            65'c
batch: 6160dtmn 1103-*prim.:
                              888'cyr 2011-*sec. : 1068'c hr: mn-*flue :
                                                                            64'c
batch: 616ddtmn 1103-*prim.:
                              875'cyr 2011-*sec. : 1054'c hr: mn-*flue :
                                                                            70°c
```

## The Chimney







#### ASH STORAGE ROOM



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# EFFULENT TREATMENT' PLANT'









#### **PROBLEMS**

- Difficulty to getting Manpower.
- Improper Segregation.
- Red Bag & Yellow Bag Category.
- Secured Landfills.
- Autoclaving of Bottles.
- Payment of Bills (Government agencies).
- Running Cost.
- Law.









मध्य प्रदेश शासन

## पर्यावरण पुरस्कार

वर्ष 2004-05

#### प्रमाण-पत्र

मेसर्स भोपाल इंसीनरेटर्स, औद्यौगिक क्षेत्र, गोविंदपुरा, भोपाल (म.प्र.) को प्रदूषण नियंत्रण एवं पर्यावरण संरक्षण के क्षेत्र में लघु उद्योग की श्रेणी के अन्तर्गत वर्ष 2004-05 की अवधि के लिये उल्लेखनीय कार्यों हेतु सम्मान प्रतीक चिन्ह, प्रशस्ति पत्र एवं राशि रूपये 25,000/- से पुरूस्कृत किया जाता है।

भोपाल 23 फरवरी 2008 शिवराज सिंह चौहान मुख्यमंत्री





# THANKS FOR YOUR TIME & KIND ATTENTION

BHOPAL NCINERATORS LTD.

Bhopal